

## ELIMINATE FLUCTUATIONS IN PRODUCT VOLUME & REMOVE THE NEED FOR MANUALLY DUMPING LUGS

**LAKWOOD** **Lug Dumper**  
PROCESS MACHINERY

- All stainless steel construction
- 3 lug holding capacity
- 5 second cycle times / 12 dumps per minute

Remove the need for manually dumping product from lugs at the beginning of your line, eliminating fluctuations in product volume and greatly reducing strain on workers by only having to place lugs onto the lug dumper's staging area without physically dumping them.

Lugs are manually removed from a pallet and placed onto the staging area of the lug dumper (up to 3 lugs can be staged on the dumper at a time). A sensor in the metering hopper on the following piece of equipment automatically tells the lug dumper when to cycle it's next dump to ensure that there is a steady, non-fluctuating flow of product entering your line by keeping the metering hopper filled to a consistent level at all times. Once a lug has been emptied, it is automatically conveyed over to a lug washer\*, eliminating the extra handling of the empty lug.



### Lug Dumper Capacities

Lug Capacity	lbs per hour
20lb	Approximately 14,000 lbs per hour
25lb	Approximately 18,000 lbs per hour

### Lug Dumper Specifications

Fixed Lug Load Height
31"
Lug Discharge Height
36.75" up to 55.75"
Fruit Discharge Height
37.75" up to 46.75"
** Accommodates lugs with the following dimensions
20 to 24" long and up to 16" wide from 5.25" to 7" tall

\*\* Lug dimensions are somewhat subjective to how the handles and walls of the lug are shaped.

\* Please note that some facilities may require an additional conveyor to extend from the lug dumper to their lug washer.